



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5069295
5069019
5/19/18

D2576-3
Job Sheet 173714-A



Part No: D2576-3

Job Qty: 1 ea

Part Name: Step (Machining Detail)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 4/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV G IPP: E 02.08.19 Consolidated D2576-1 and D2576-3 KJ/RF IPP Rev:D As per Rev G 07-09-05
JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	QC	1 pcs		4/5/18	0.00	0.00	QC2		P.T.C.
120	QC	1 pcs		4/5/18	0.00	0.00	QC8		
130	Packaging	1 pcs		4/5/18	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		4/5/18	0.00	0.00	QC21		

Part Op 130 - ***STOCK IN SKIDTUBE CELL*** LOCATION : LG001
Descriptions:

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 5/8/18 8:55 AM dart.lacelle.linda



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D2576-3
Job Sheet 173714



Part No: D2576-3

Job Qty: 50 ea

Part Name: Step (Machining Detail)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 4/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV G IPP: E 02.08.19 Consolidated D2576-1 and D2576-3 KJ/RF IPP Rev:D As per Rev G 07-09-05
JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Machining		<i>mmk</i> <i>VHS</i>
100	CNC Vertical Machining	50 pcs	4/5/18	4/5/18	0.03	8.33	HAAS 1		<i>mmk</i> <i>VHS</i>
110	QC	50 pcs	4/5/18	4/5/18	0.00	0.00	QC2		<i>mmk</i> <i>VHS</i>
120	QC	50 pcs	4/5/18	4/5/18	0.00	0.00	QC8		
130	Packaging	50 pcs	4/5/18	4/5/18	0.00	0.00	Packaging3		
140	QC21-SA	50 Ea	4/5/18	4/5/18	0.00	0.00	QC21		

16/05/18

Part Op 100 - HAAS 1 1- Machine as per Folio FA332 and Dwg D2576 2- Deburr
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL*** LOCATION : LG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2576-1	Step (Casting Detail)	50 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2576-1	50	50	0

Part Specifications

Specifications could not be found.

Plex 3/6/18 1:10 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>173714-A</u> Part No. <u>D2576-3</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☒</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☒	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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<u>to cut thru pocket</u> <u>B.C. operator misread folio</u>				<u>Scrap no replace.</u>																																																																			
								Completed By <u>VAB</u> <u>18/5/16</u>																																																															
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WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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